



PERGOLA 80S

EN ASSEMBLY MANUAL

FR MANUEL D'ASSEMBLAGE

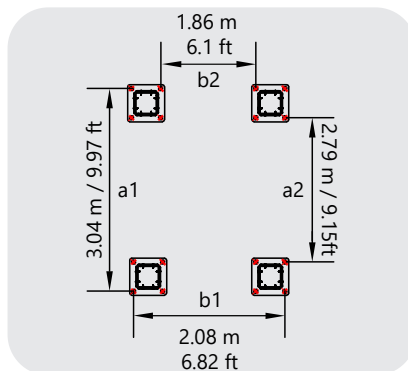
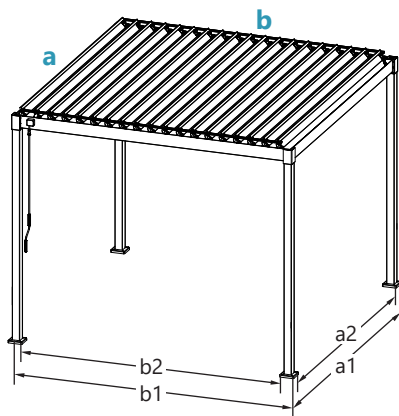
DE MONTAGEANLEITUNG

NL MONTAGEHANDLEIDING

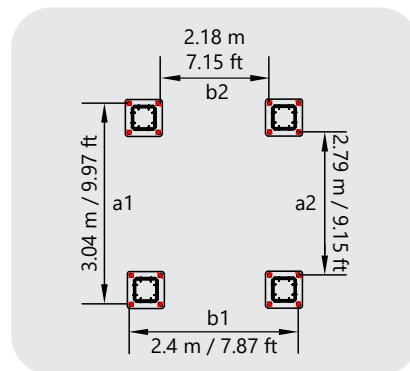


4 PILLARS

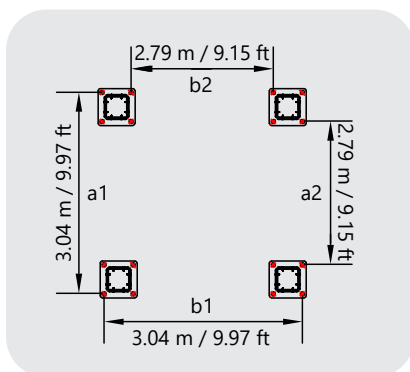




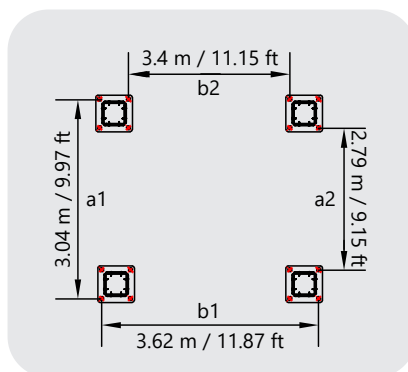
3 x 2 m
10 x 6.6 ft.



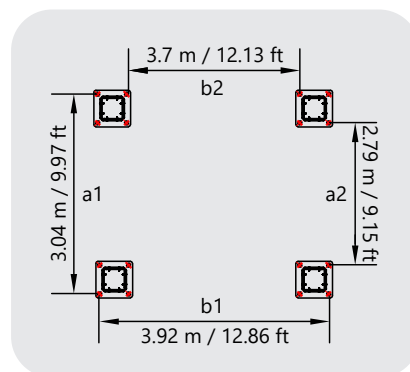
3 x 2.4 m
10 x 8 ft.



3 x 3 m
10 x 10 ft.



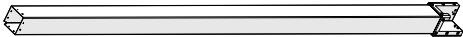
3 x 3.6 m
10 x 12 ft.



3 x 4 m
10 x 13 ft.

A

x4



B1

x1



B2

x1



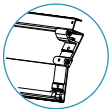
C

x2



D

x1



G

x2



H

x1



	b					REF
	2m/6.6ft.	2.4m/8ft.	3m/10ft.	3.6m/12ft.	4m/13ft.	

D1

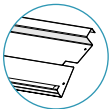
x12

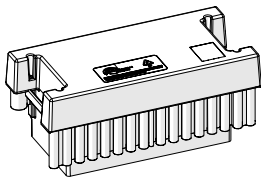
x14

x18

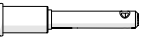
x22

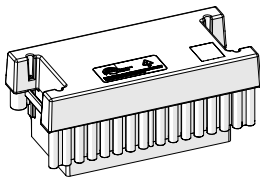
x24

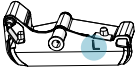
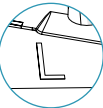
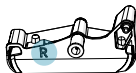
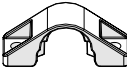




- EN** *Extra spare parts included
- DE** *Einschließlich zusätzlicher Ersatzteile
- FR** *Pièces de rechange supplémentaires incluses
- NL** *Extra reserveonderdelen meegeleverd

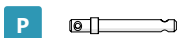
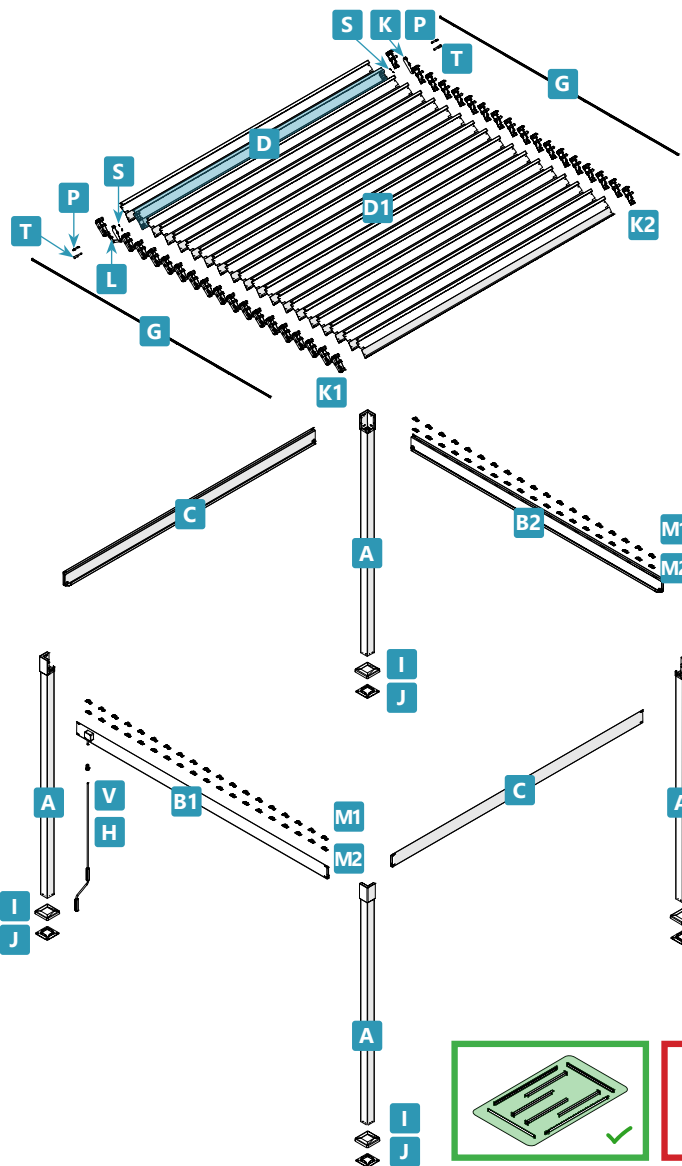
I	x4		U1	x16+2*	 M8 x 18 mm
J	x4		V	x1	
K	x1		W	x16	 M8 x 80 mm
L	x1		X	x1	 S4
P	x2		Y1	x2	 S5
S	x6+2*		Y2	x2	 S6
T	x2		Z	x1	
U	x16+2*	 M8 x 16 mm	Z10	x0+10*	



	b					REF
	2m/6.6ft.	2.4m/8ft.	3m/10ft.	3.6m/12ft.	4m/13ft.	
K1	x12+2*	x14+2*	x18+2*	x22+2*	x24+2*	 
K2	x12+2*	x14+2*	x18+2*	x22+2*	x24+2*	 
M1	x26+14*	x30+10*	x38+2*	x46+14*	x50+10*	
M2	x26+14*	x30+10*	x38+2*	x46+14*	x50+10*	
O1	x84+4*	x92+5*	x108+5*	x124+6*	x132+7*	 ST5.5 x 23 mm
Q	x28+4*	x32+5*	x40+6*	x48+7*	x52+8*	 ST4.2 x 25 mm
R3	x48+2*	x56+3*	x72+4*	x88+4*	x96+5*	 ST4.8 x 16 mm



Assembly Video
Montagevideo
Vidéo d'assemblage
Montagevideo



01

A

x4



I

x4



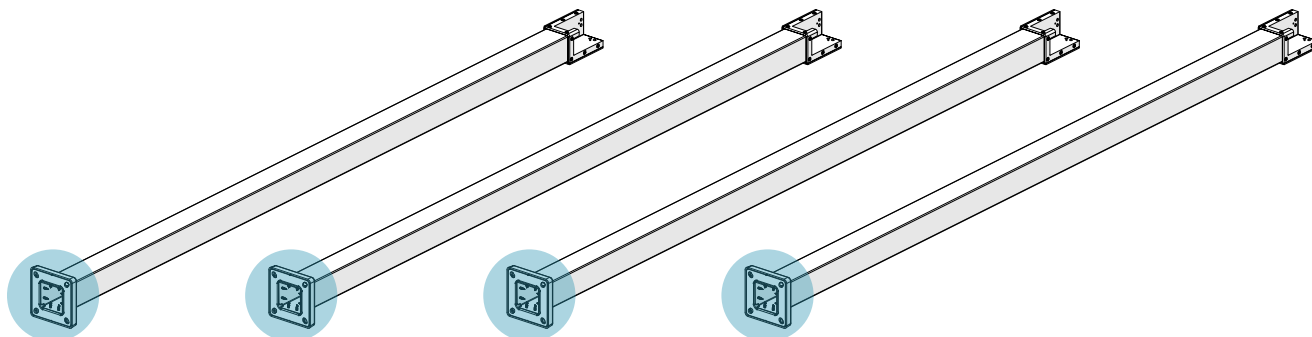
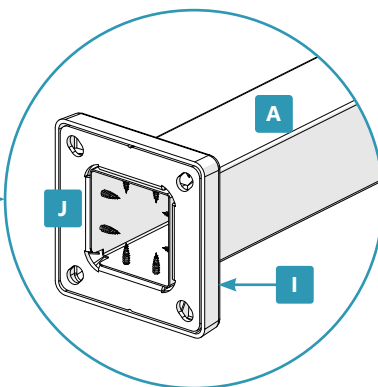
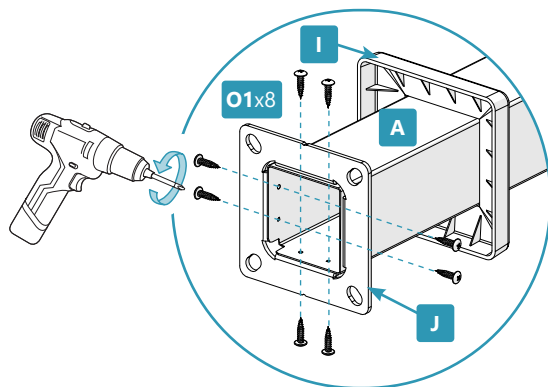
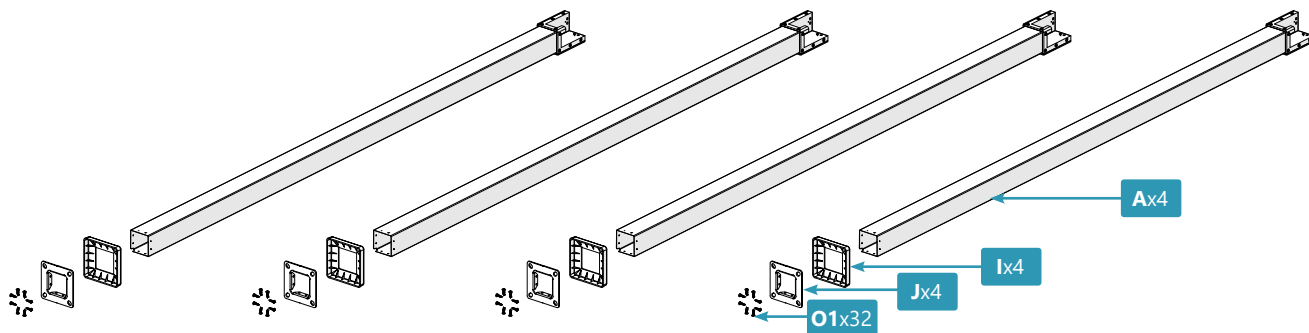
J

x4



O1

x32



02

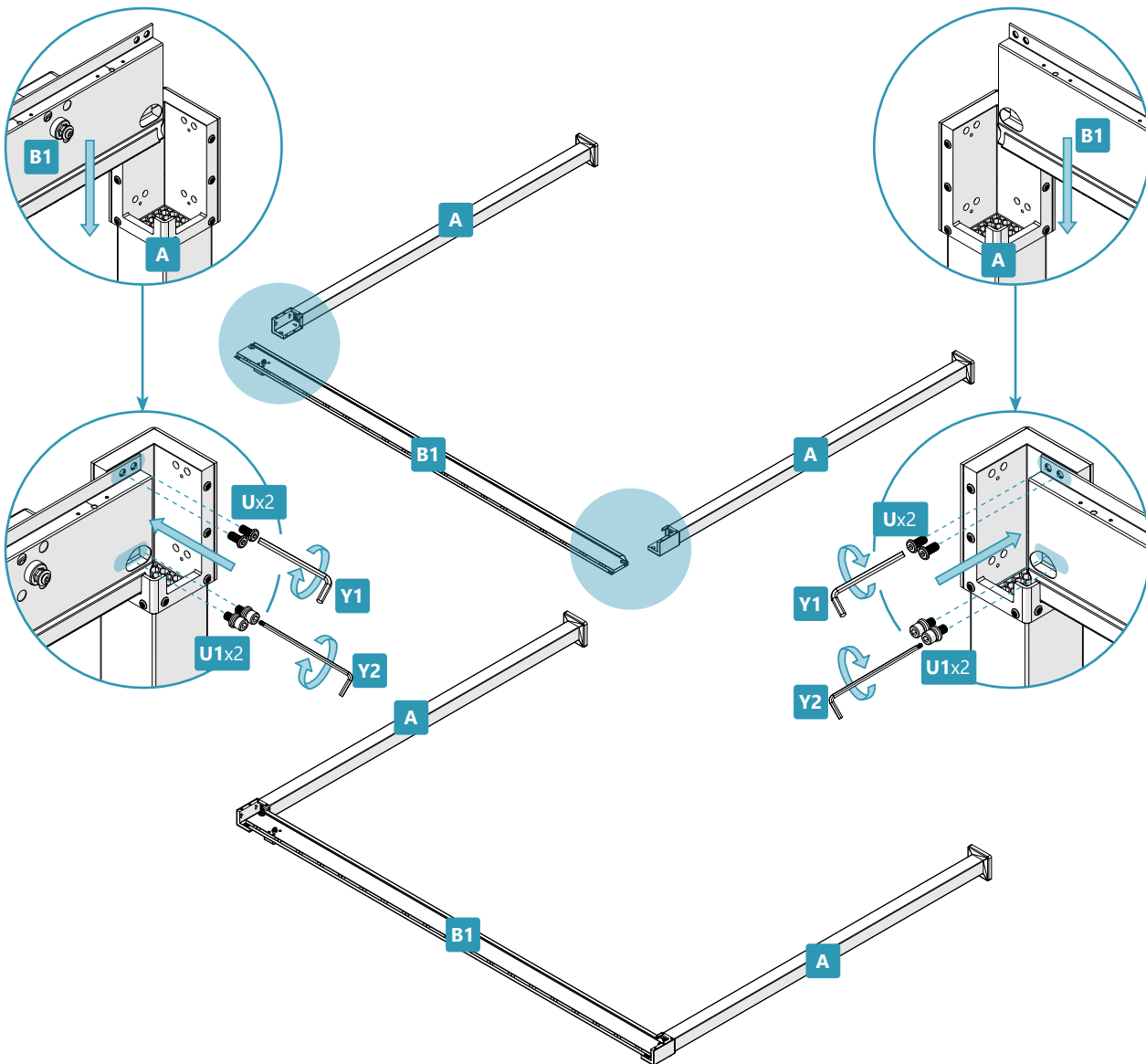
B1 x1 

U x4 

U1 x4 

Y1 

Y2 



03

B2 x1



U x4



U1 x4



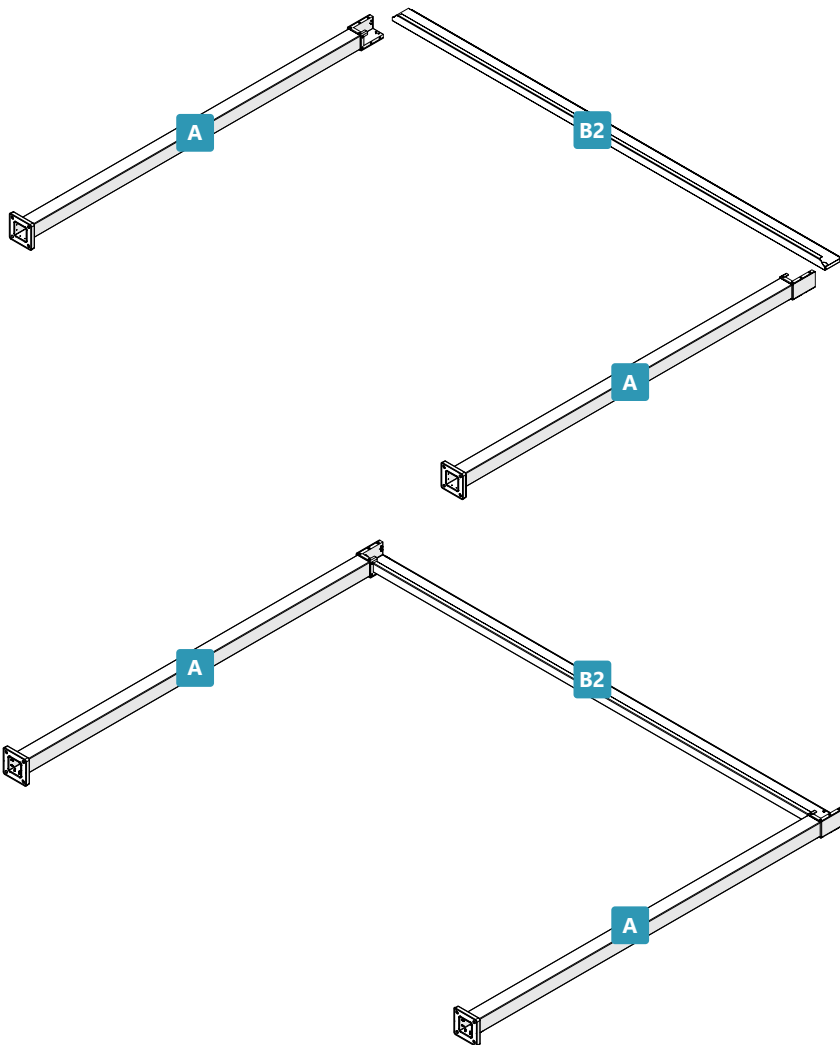
Y1

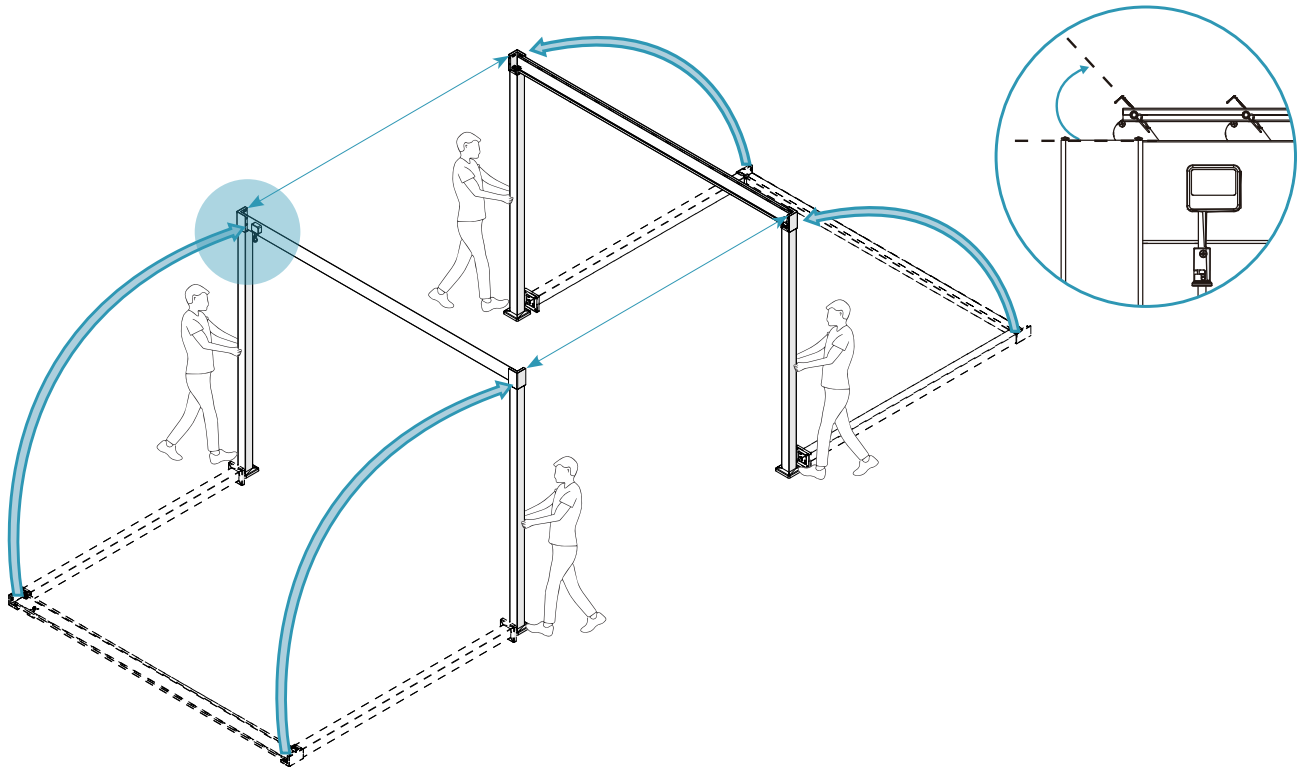


Y2



02





EN Notice:
When determining the installation direction of the product, please consider the opening direction of the louvers as well as the desired sunshade effect. Sonnenschutzeffekt beachten.

FR Avis:
Lorsque vous déterminez le sens d'installation du produit, tenez compte du sens d'ouverture des persiennes ainsi que de l'effet de protection solaire souhaité.

DE Hinweis:
Bei der Festlegung der Einbaurichtung des Produkts sollten Sie die Öffnungsrichtung der Lamellen sowie den gewünschten Sonnenschutzeffekt beachten.

NL Opmerking:
Houd bij het bepalen van de installatierichting van het product rekening met de openingsrichting van de lamellen en met het gewenste zonweringseffect.

05

C x 2



U x 8



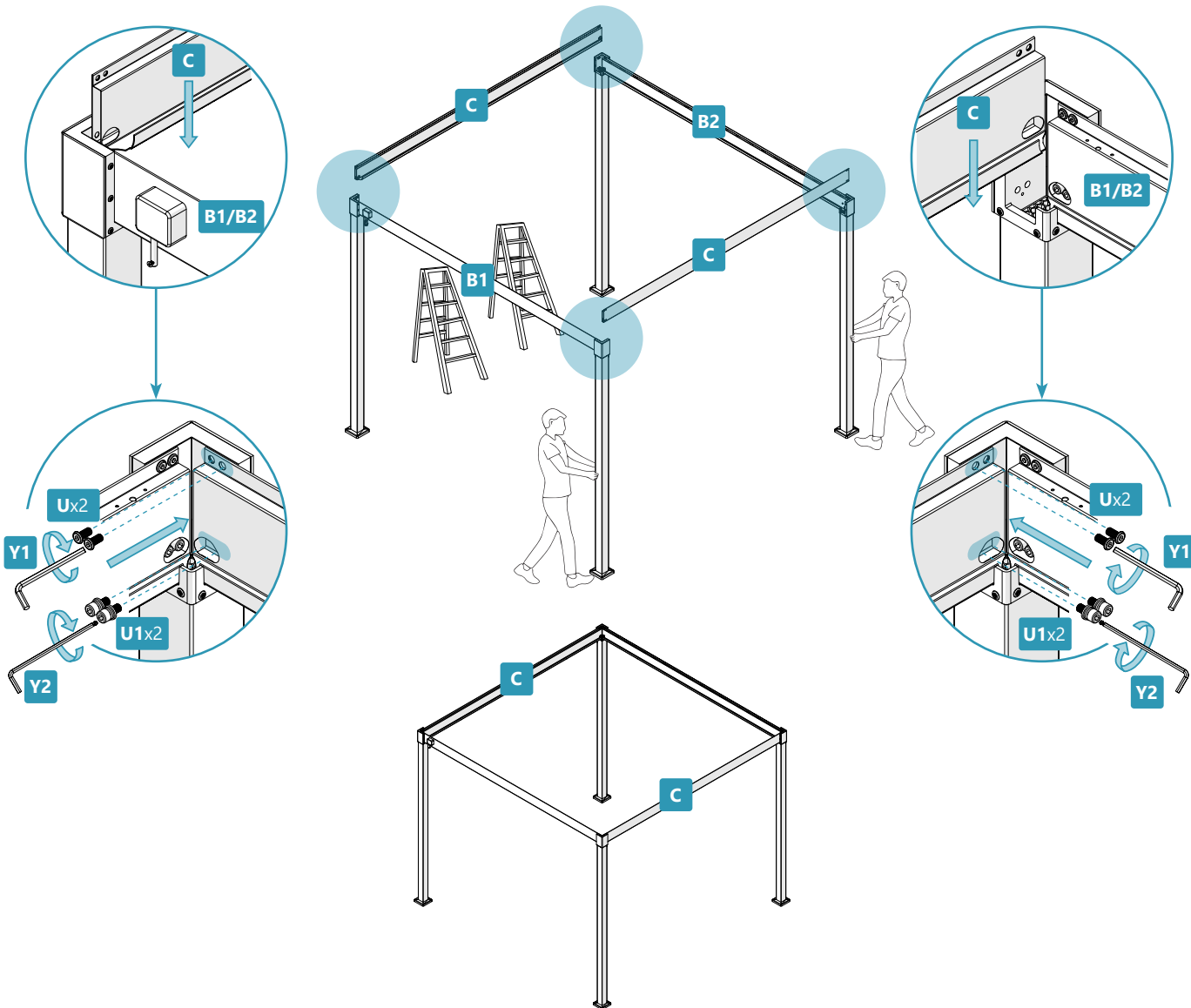
U1 x 8



Y1

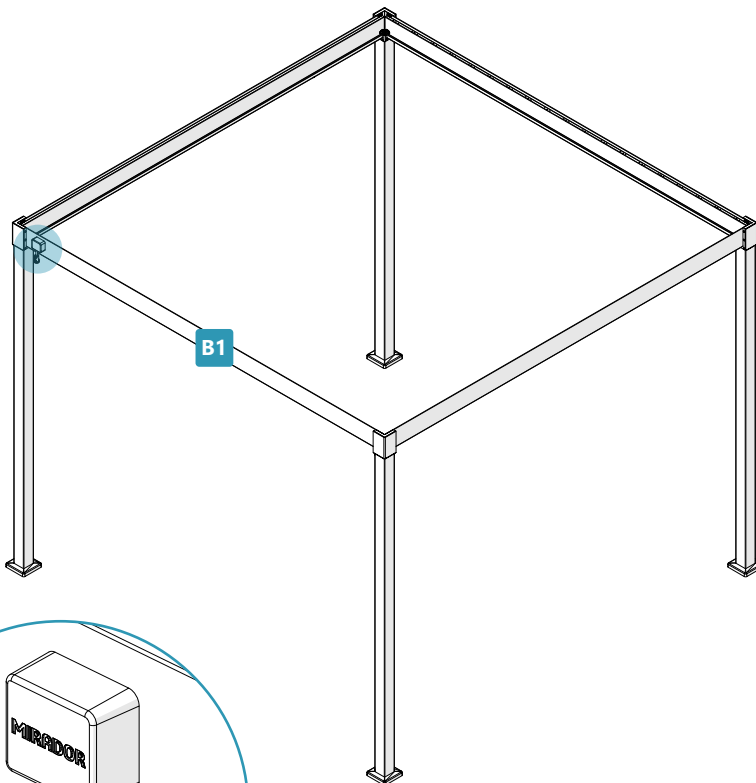
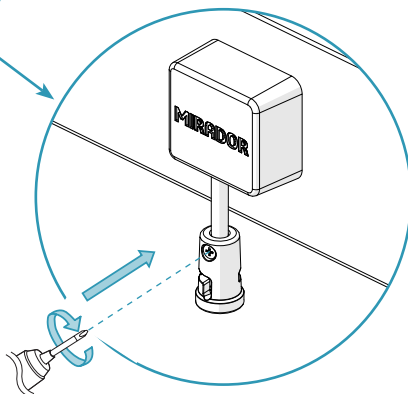
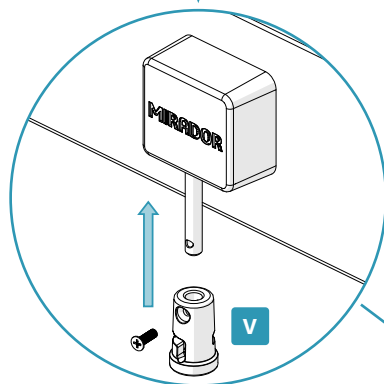
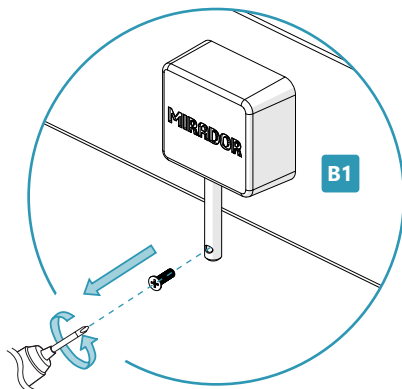


Y2



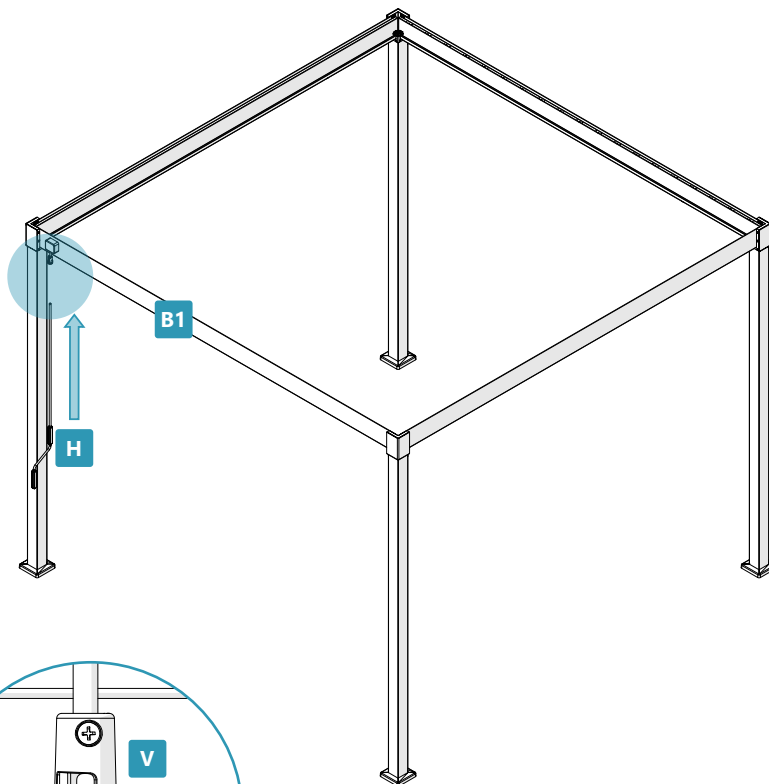
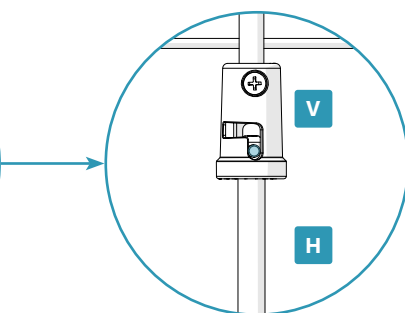
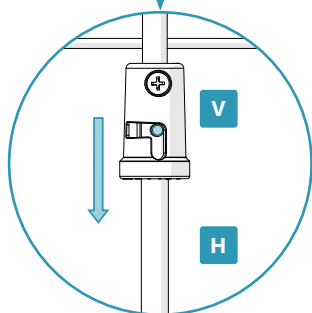
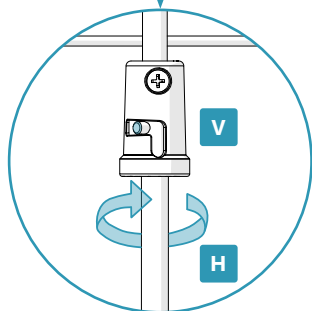
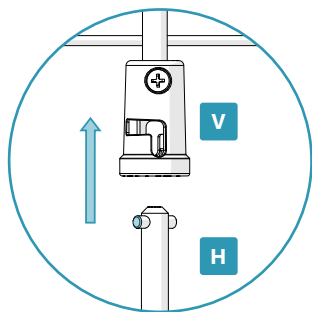
06

V x1



07

H x1



08

D x1



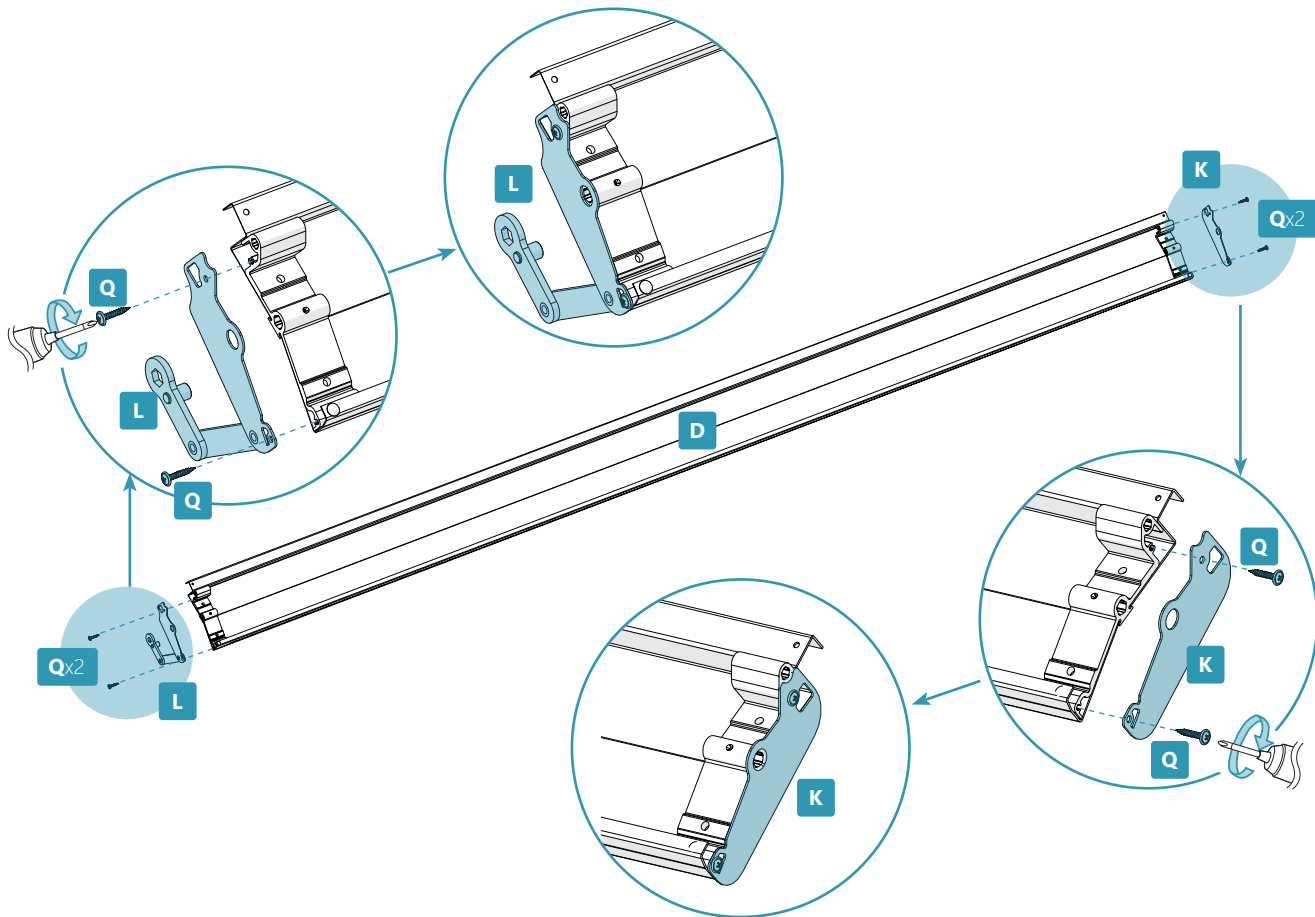
Q x4



K x1

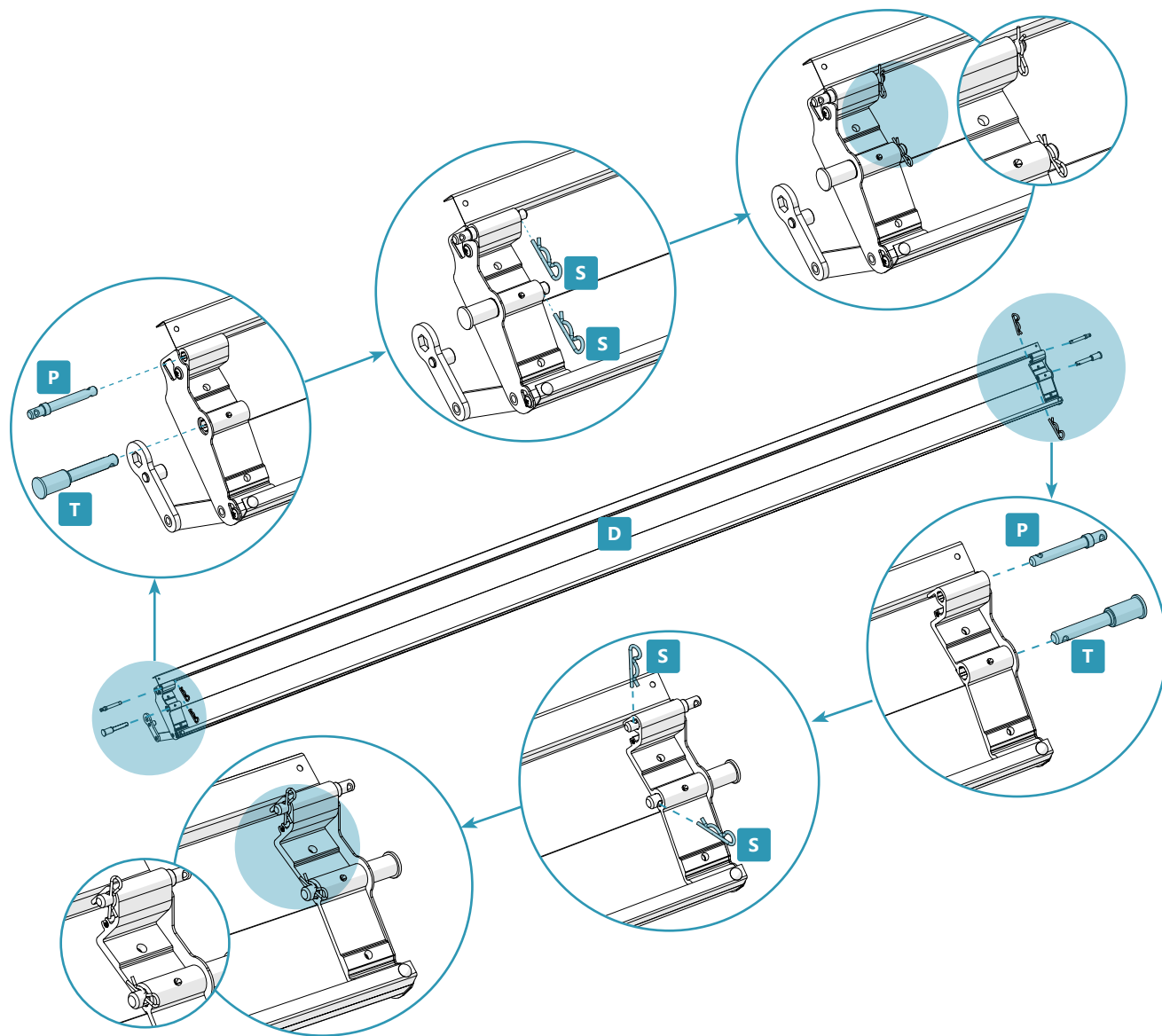


L x1



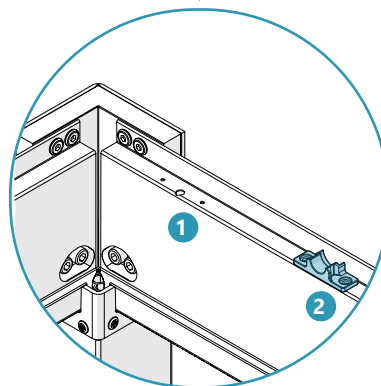
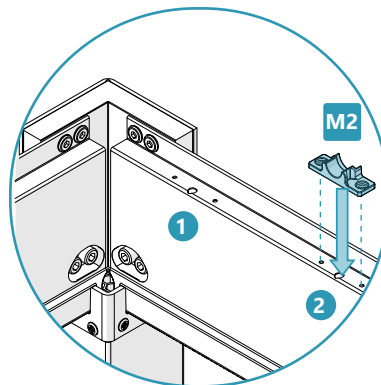
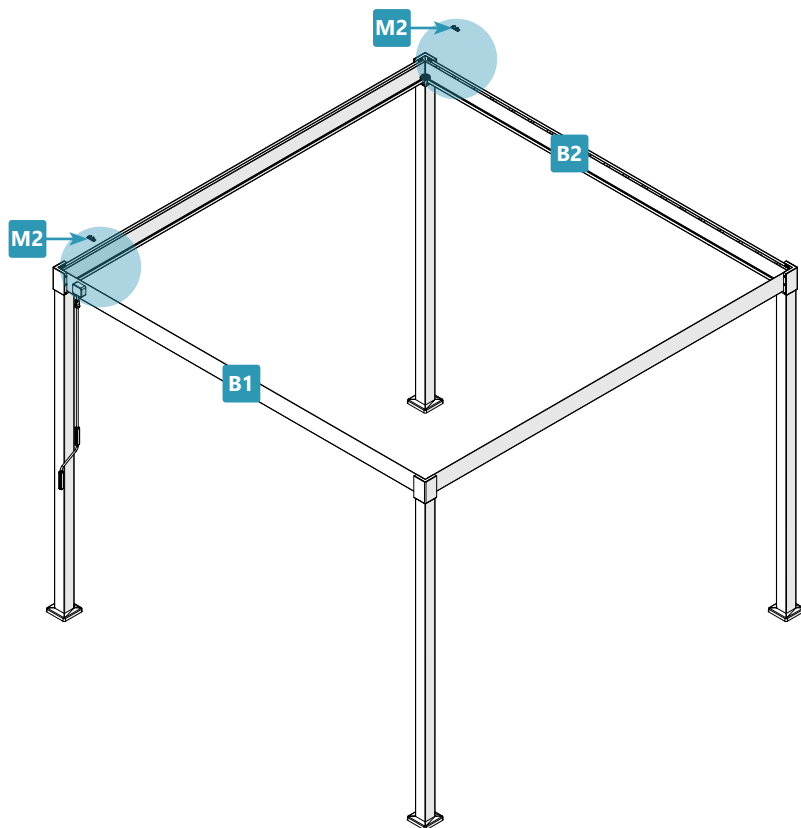
09

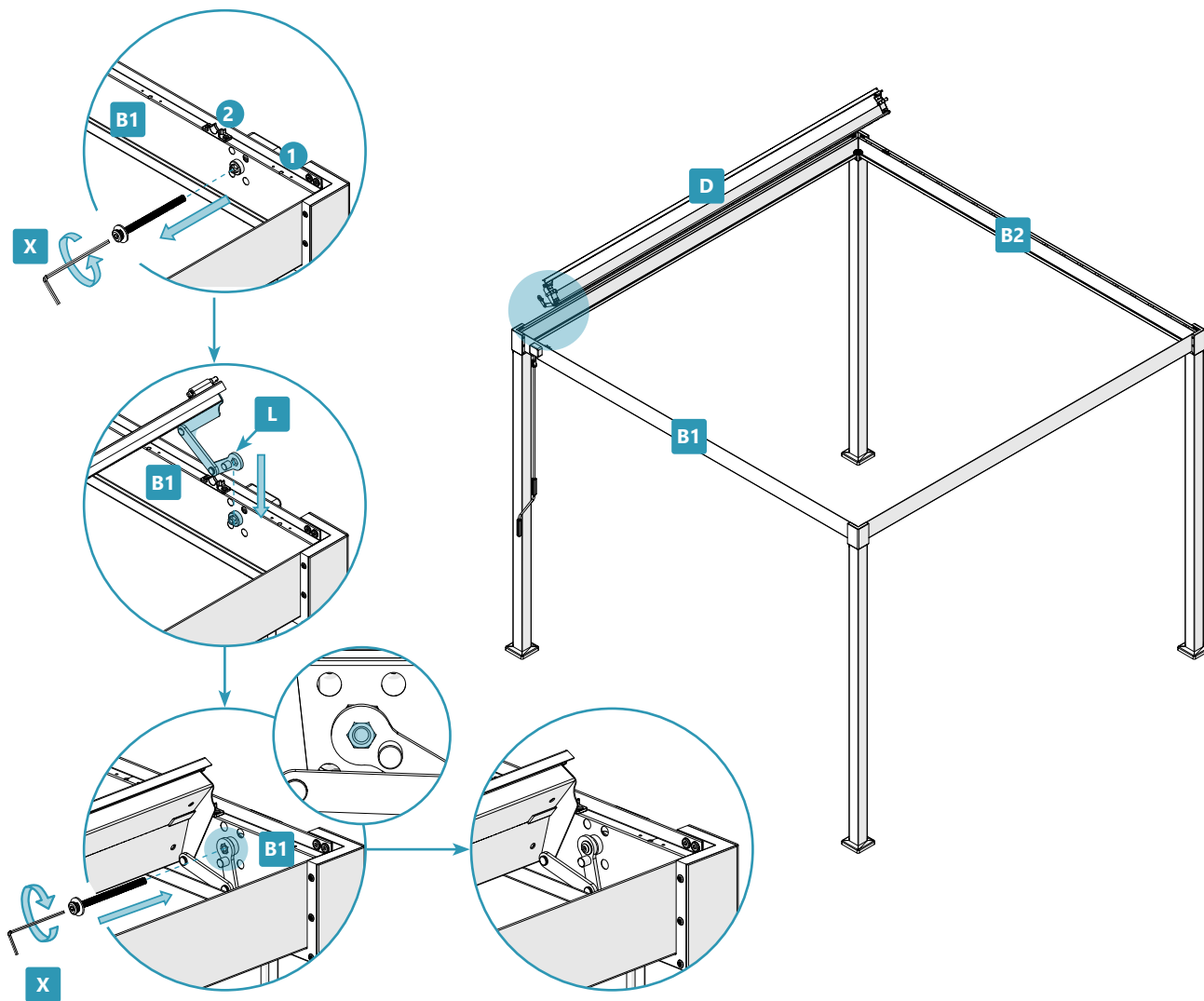
P x2  T x2  S x4 



10

M2 x 2



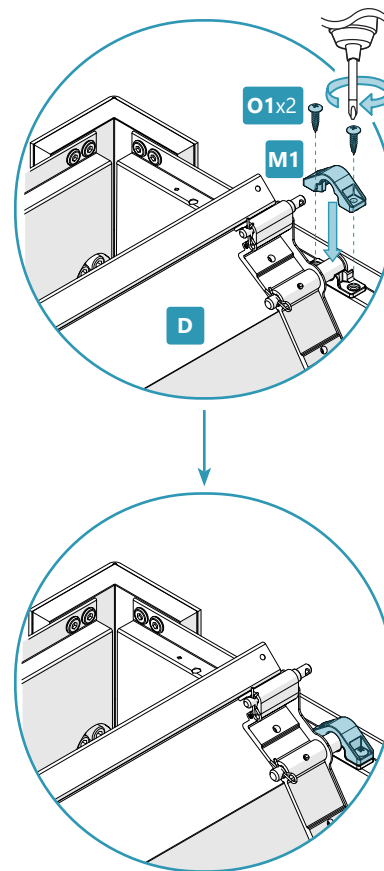
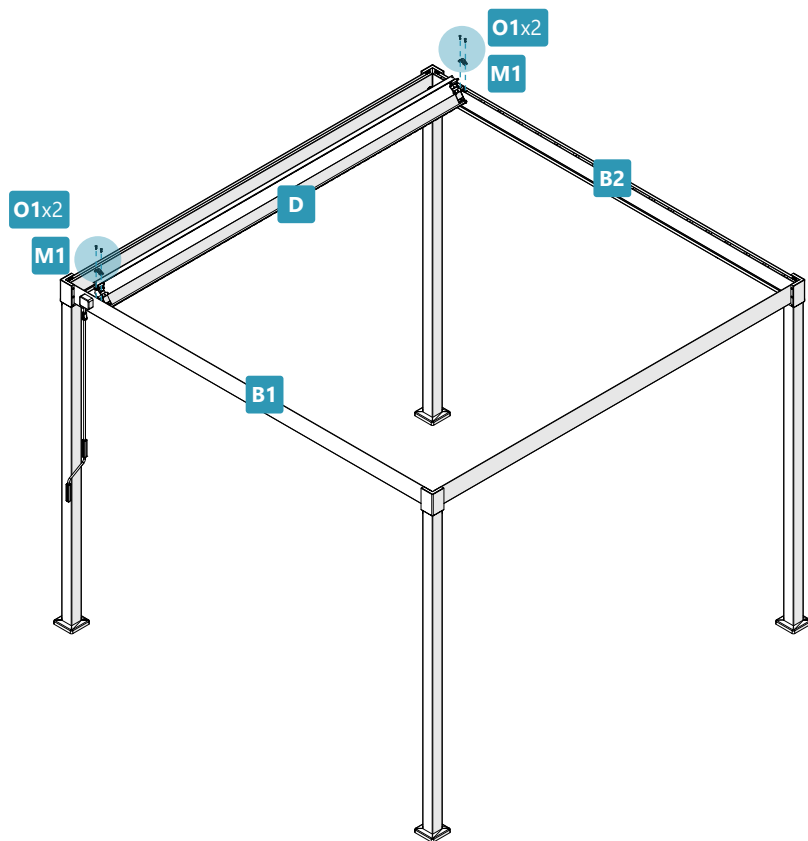


12

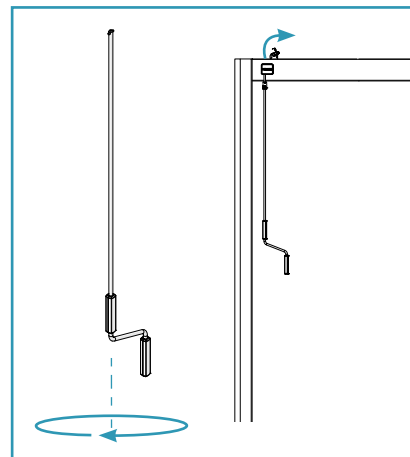
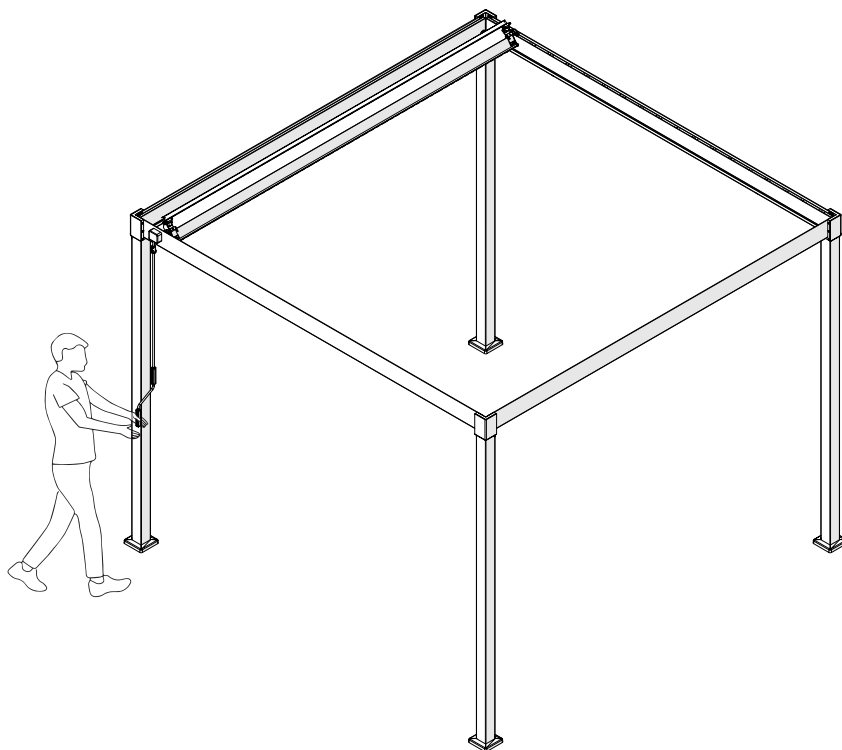
M1 x 2



O1 x 4



13



EN Notice:
Please check whether the driving louver is operating normally and keep it upright.

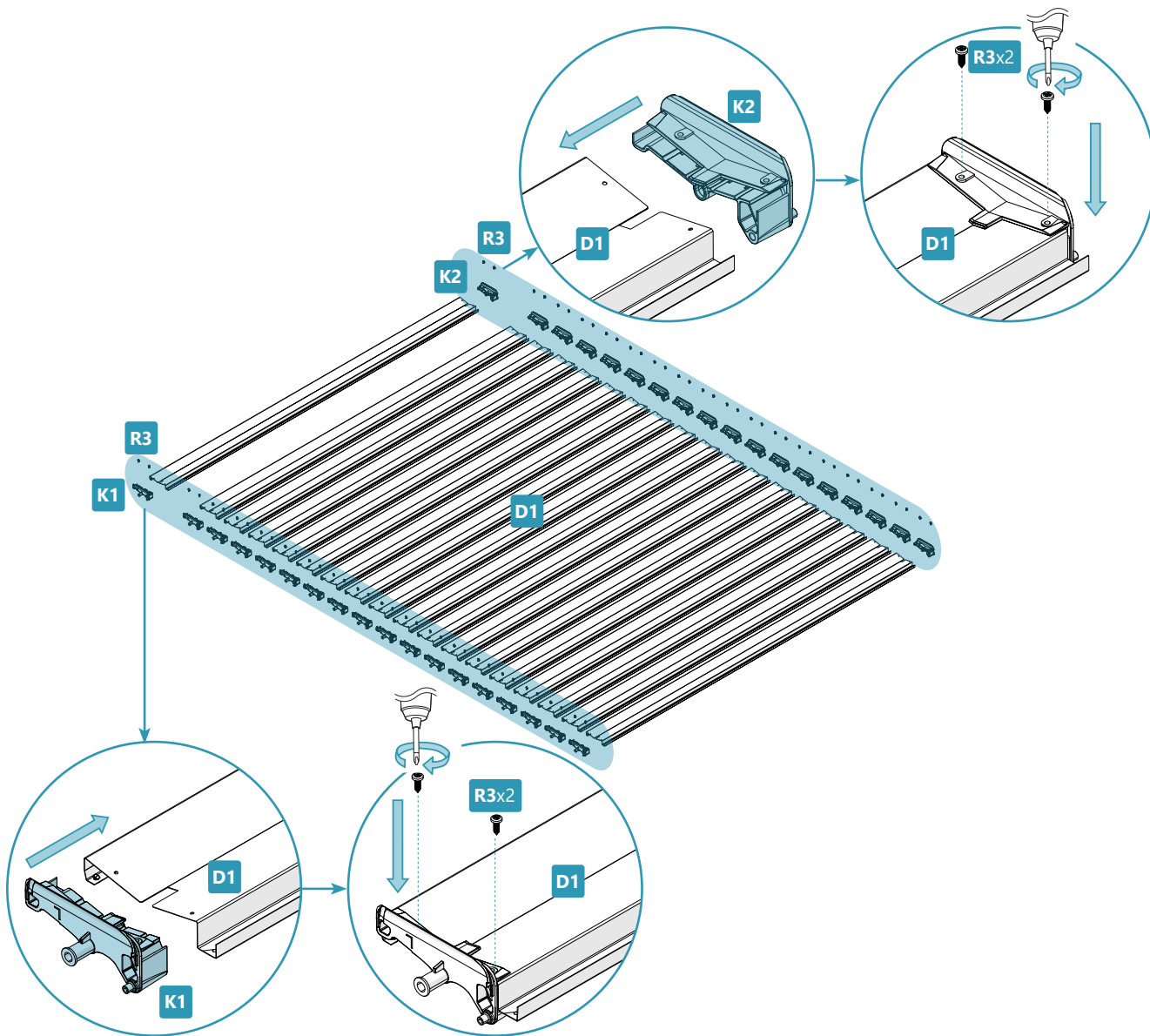
FR Avis:
Veuillez vérifier si le volet motorisé fonctionne normalement et maintenez-le droit.

DE Hinweis:
Bitte überprüfen Sie, ob der angetriebene Verschluss normal funktioniert, und halten Sie ihn aufrecht.

NL Opmerking:
Controleer alstublieft of de aangedreven roluiik normaal functioneert en houd het rechtop.

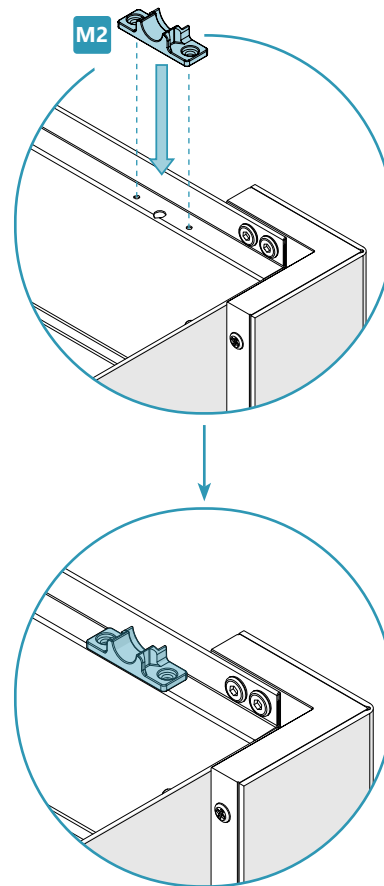
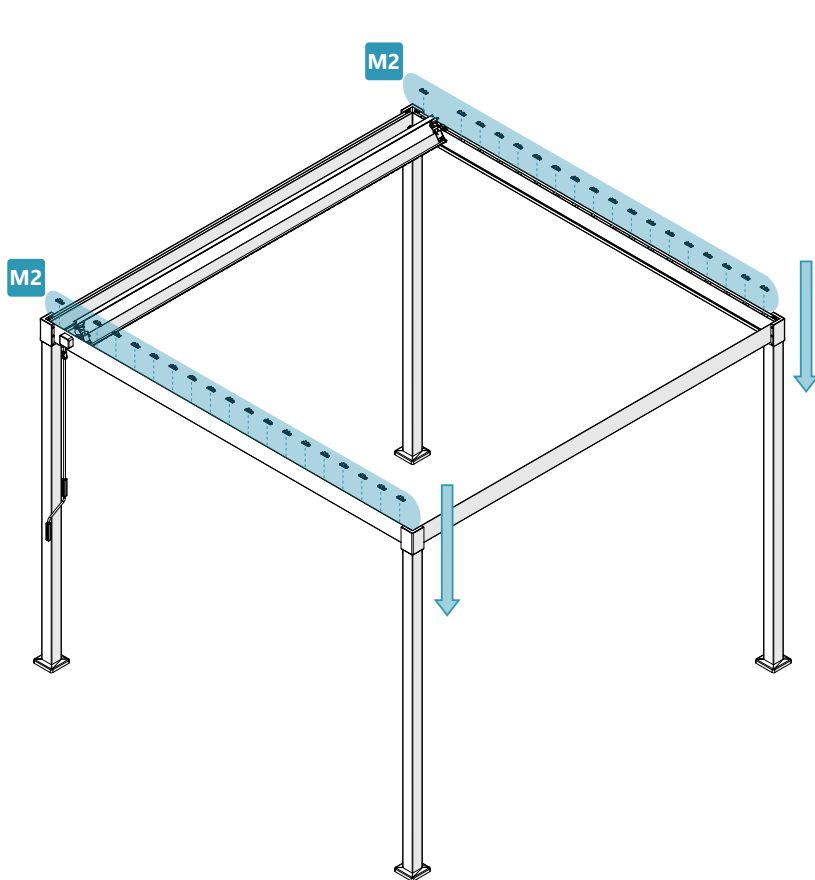
14

		2m/6.6ft.	2.4m/8ft.	3m/10ft.	3.6m/12ft.	4m/13ft.	
R3		48	56	72	88	96	
K1							
K2							
D1		12	14	18	22	24	



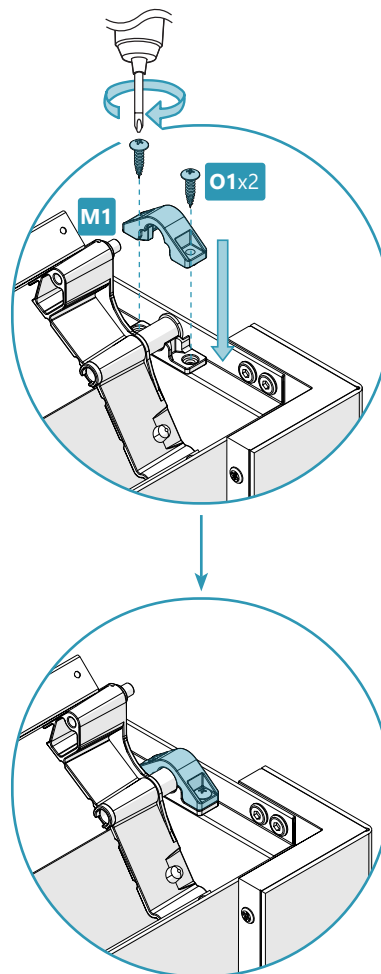
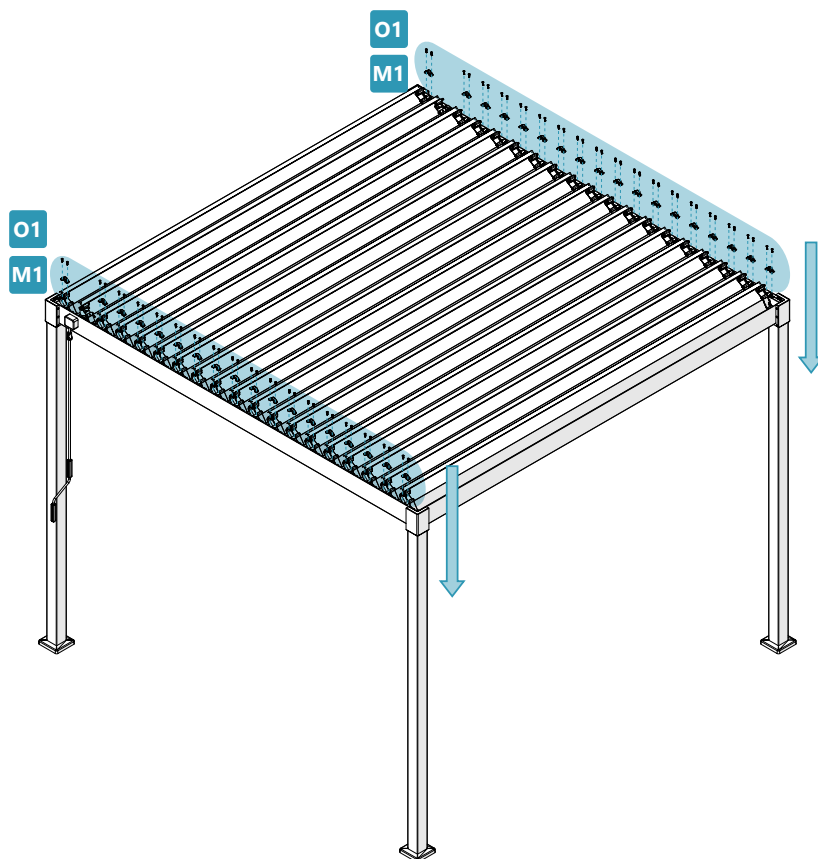
15

		2m/6.6ft.	2.4m/8ft.	3m/10ft.	3.6m/12ft.	4m/13ft.
M2		24	28	36	44	48



17

		2m/6.6ft.	2.4m/8ft.	3m/10ft.	3.6m/12ft.	4m/13ft.
M1		24	28	36	44	48
O1		48	56	72	88	96

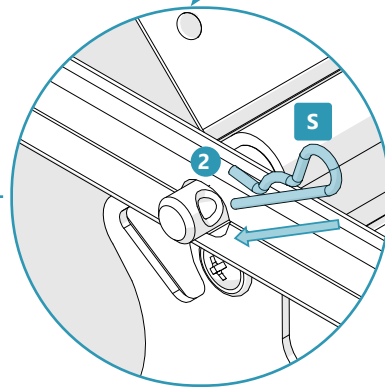
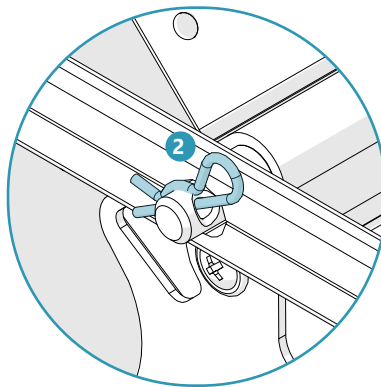
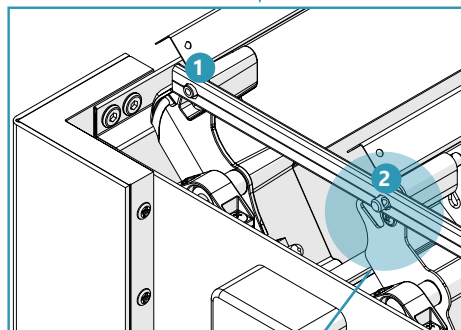
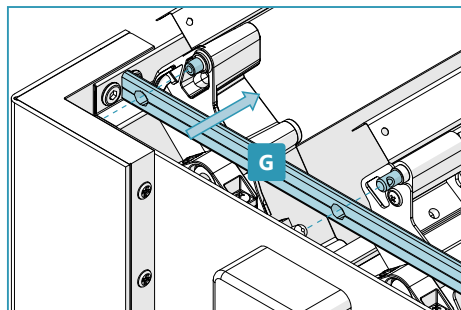
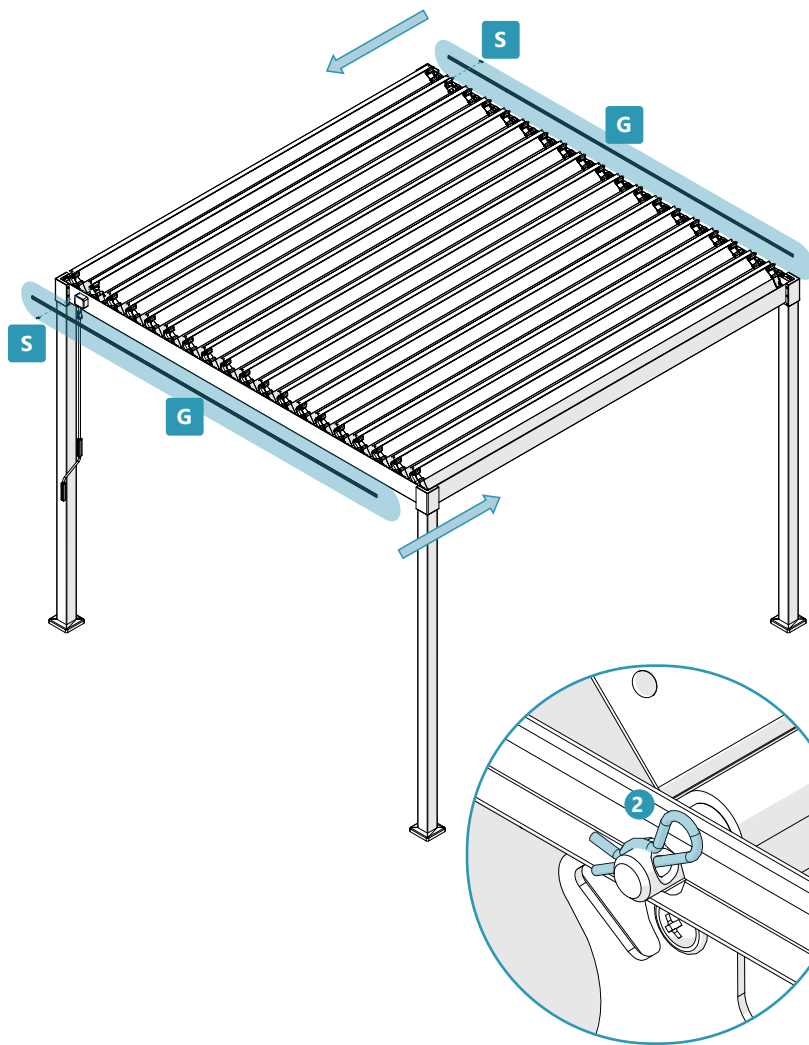


18

S x2

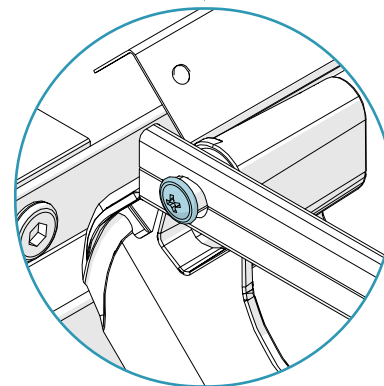
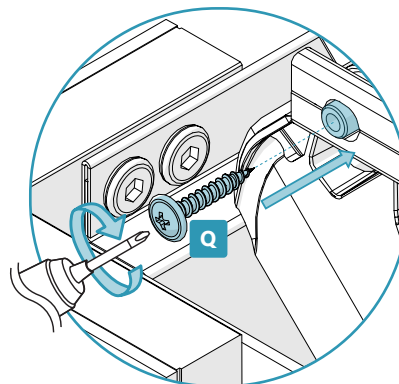
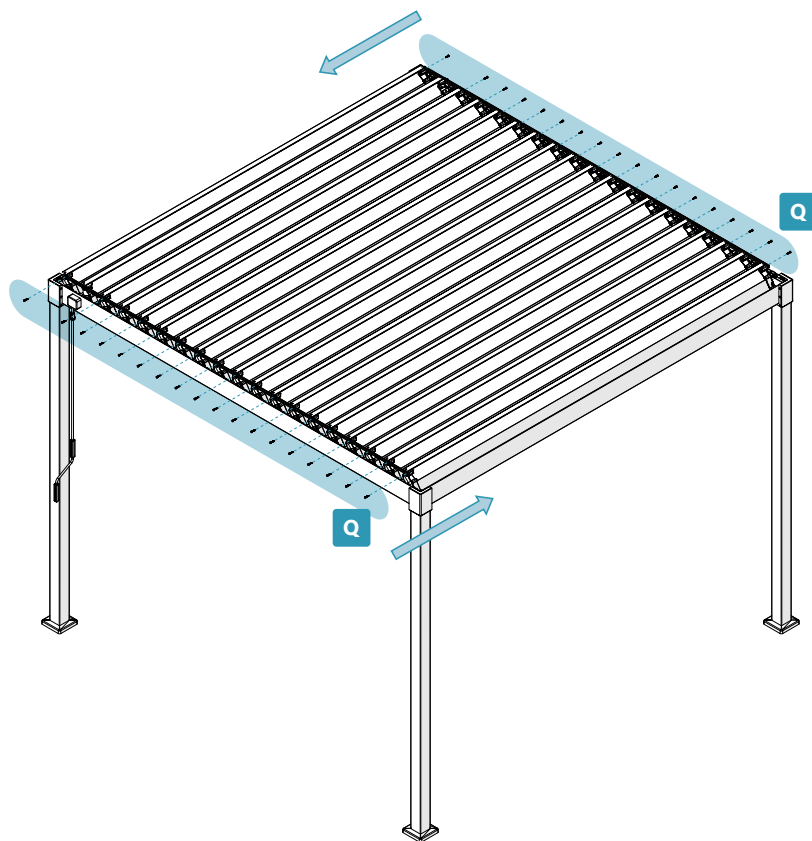


G x2



19

REF	2m/6.6ft.	2.4m/8ft.	3m/10ft.	3.6m/12ft.	4m/13ft.
Q	24	28	36	44	48



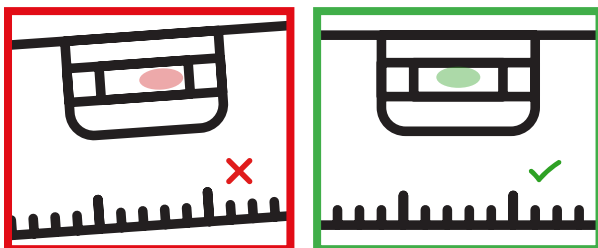


EN If you do not adjust the main structure at this point, you may encounter problems when fitting the accessories to the frame.

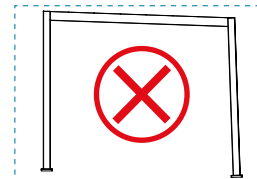
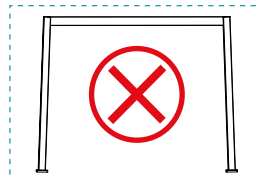
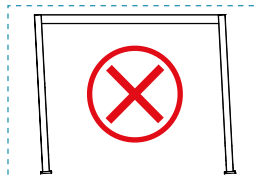
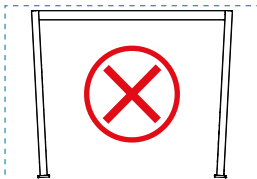
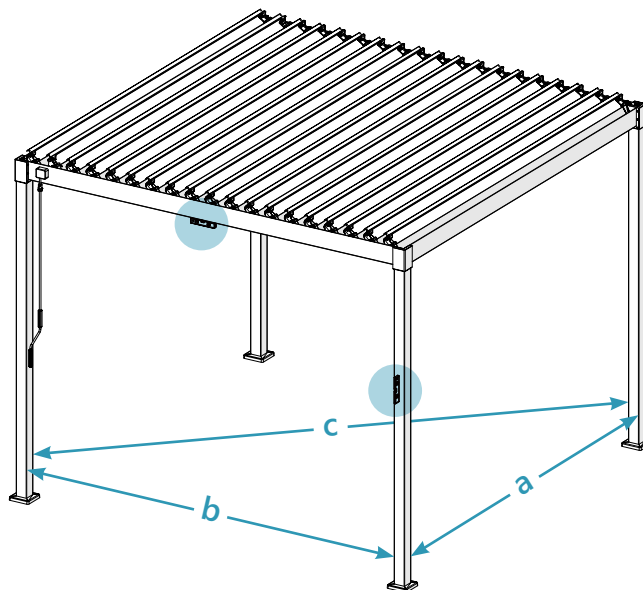
FR Si vous n'ajustez pas la structure principale à ce moment, vous pouvez rencontrer des problèmes quand vous raccordez les accessoires au cadre.

DE Wenn Sie die Hauptkonstruktion an dieser Stelle nicht anpassen, können beim Anbringen des Zubehörs am Rahmen Probleme auftreten.

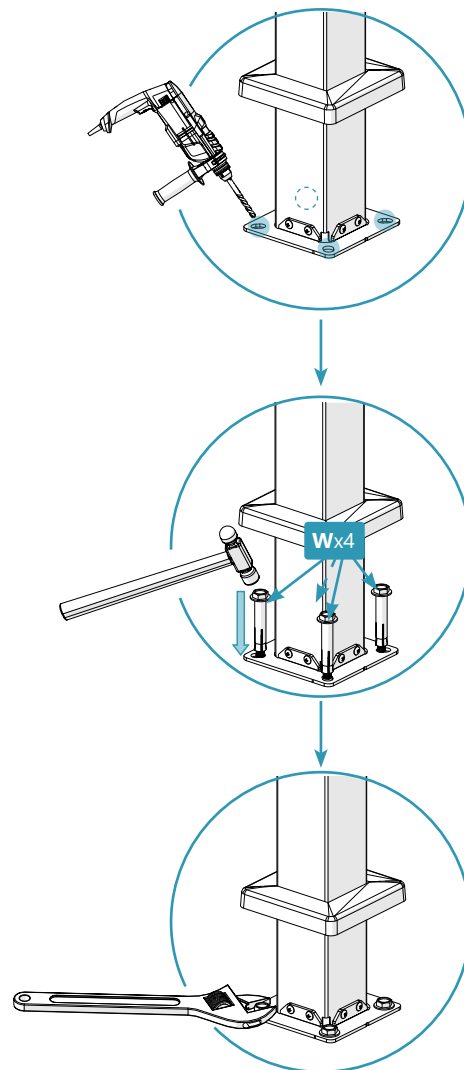
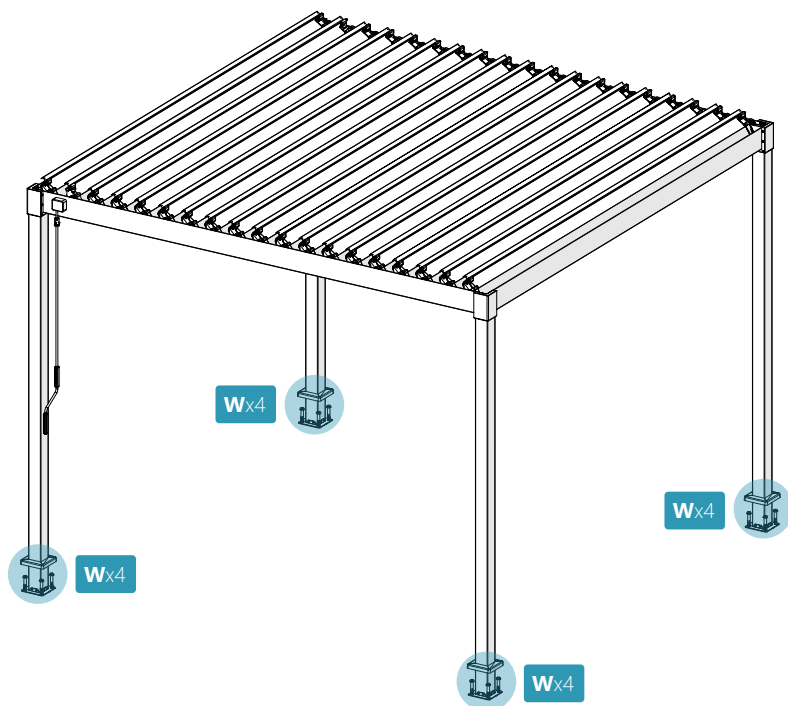
NL Als u de hoofdconstructie op dit moment niet aanpast, kunt u problemen ondervinden bij het bevestigen van accessoires aan het frame.

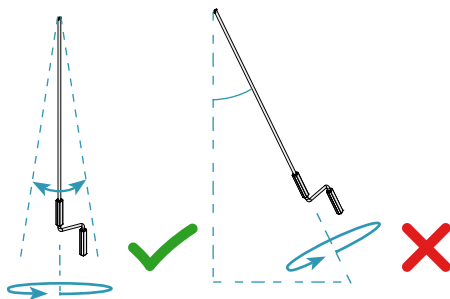


Size (m/ft)	a		b		c	
	(mm)	(inch)	(mm)	(inch)	(mm)	(inch)
3x2/10x6.6	2824.7	111.2	1896	74.6	3404.3	134
3x2.4/10x8	2824.7	111.2	2215.2	87.2	3592	141.4
3x3/10x10	2824.7	111.2	2824.7	111.2	3997	157.3
3x3.6/10x12	2824.7	111.2	3434.4	135.2	4449	175.1
3x4/10x13	2824.7	111.2	3739.2	147.2	4688	184.5

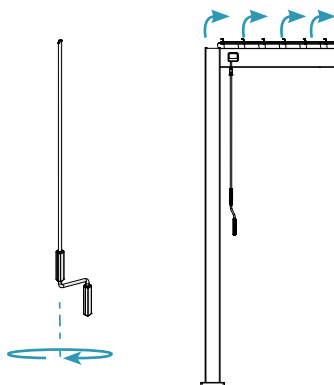


Z x 1  **W** x 16 

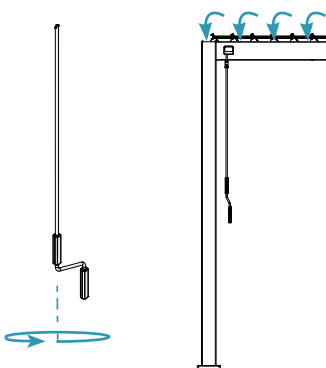




- EN** When opening/closing the louvers, please ensure the crank remains in a vertical position next to the pillar. Do not move the crank too far away from the pillar.
- DE** Achten Sie beim Öffnen/Schließen der Lamellen darauf, dass die Kurbel in einer senkrechten Position neben dem Pfeiler bleibt. Bewegen Sie die Kurbel nicht zu weit von der Säule weg.
- FR** Lorsque vous ouvrez/fermez les persiennes, veillez à ce que la manivelle reste en position verticale à côté du pilier. N'éloignez pas trop la manivelle du pilier.
- NL** Zorg ervoor dat de zwenkhendel verticaal naast de paal blijft staan als u de lamellen opent of sluit. Plaats de zwenkhendel niet te ver van de paal.



- EN** To open the louvers, turn the crank handle clockwise;
- DE** Zum Öffnen der Jalousie die Kurbel im Uhrzeigersinn drehen.
- FR** Pour ouvrir les persiennes, tournez la manivelle dans le sens des aiguilles d'une montre.
- NL** Om de lamellen te openen, draait u de zwenkhendel met de klok mee.



- EN** To close the louvers, turn the crank handle counter clockwise.
- DE** Um die Lamellen zu schließen, drehen Sie die Kurbel gegen den Uhrzeigersinn.
- FR** Pour fermer les persiennes, tournez la manivelle dans le sens inverse des aiguilles d'une montre.
- NL** Om de lamellen te sluiten, draait u de zwenkhendel tegen de klok in.

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